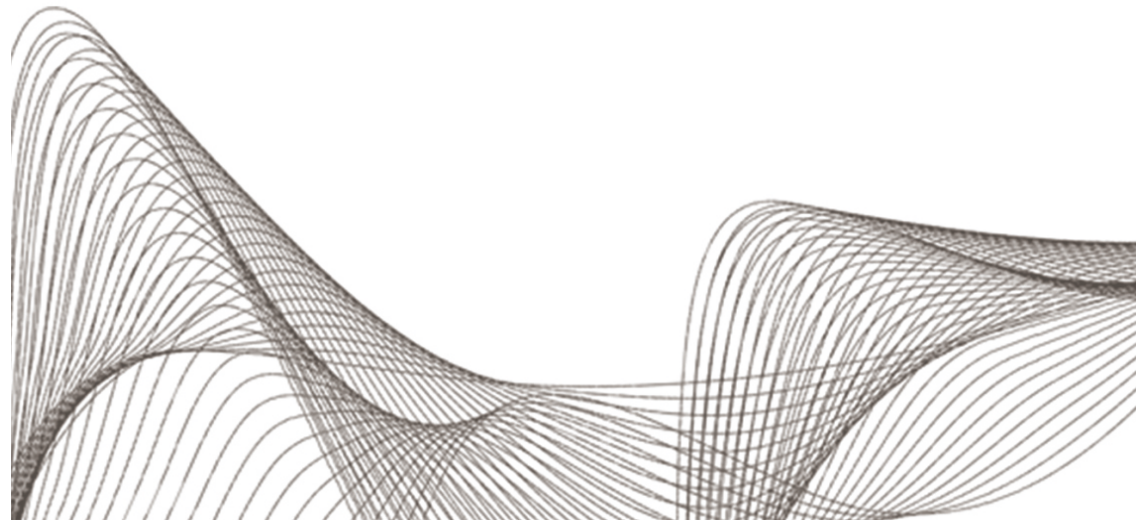


制作说明：A4对折

封面纸质：铜板纸

# **GP MOVEMENT USER MANUAL**

## **Hybrid** **Solar Inverter**



4. Commissioning

Parallel in single phase

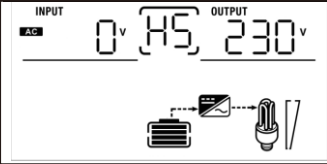
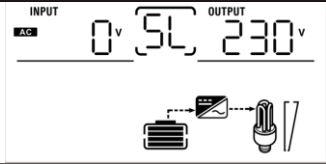
Step 1: Check the following requirements before commissioning:

- ⌘ Correct wire connection
- ⌘ Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set “PAL” in LCD setting program 4 of each unit. And then shut down all units.

**NOET:** It’s necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.

| LCD display in Master unit                                                        | LCD display in Slave unit                                                         |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
|  |  |

**NOTE:** Master and slave units are randomly defined.

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## 1 About This Manual

### 1.1 Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep manual for future reference.

### 1.2 Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

## 2 Safety Instructions

### 2.1 Summary

Before using this product, please read the instructions provided with this product to familiarize yourself with the safety features and instructions for use. This product is designed and tested in accordance with emergency power supply standards. Equipment must be used exclusively for the purpose for which it is designed.



This product is intended for use with rechargeable (batteries). Even when the device is turned off, hazardous voltages may still be present at the input or output terminals. Before installing or servicing the product, turn off AC power and battery power.

The product does not come with user-serviceable parts. If any panel displays a fault, please do not remove the front panel or operate the product. All operating steps must be performed and maintained by professional personnel.

Do not use this product in areas where there is a risk of gas or dust explosions. (Before use) Please consult the battery manufacturer for relevant information to ensure that the product can be used with the battery. Always follow the battery manufacturer's safety instructions for use.

### 2.2. Installation

Before installing the device, carefully read the installation instructions in the installation manual.

Make sure the DC and AC input lines are fused and have appropriate circuit breakers. Safety components of different specifications and models cannot be replaced. Appropriate components required in the instructions must be used.

Before wiring installation, make sure the battery voltage is consistent with the parameters required in the product manual.

Ensure that the product is used under standard environmental conditions. Will not operate in wet or dusty environments. Make sure there is enough space around the product and check that the ventilation holes are not blocked by other components.

Make sure the required system voltage does not exceed the product's capacity.

### 2.3 Transport and storage

If the device being shipped is not in its original packaging, we are not responsible for any shipping damage. Store the product in a dry environment. The storage temperature must be between -20°C and 60°C.

## 3. LCD setting and display

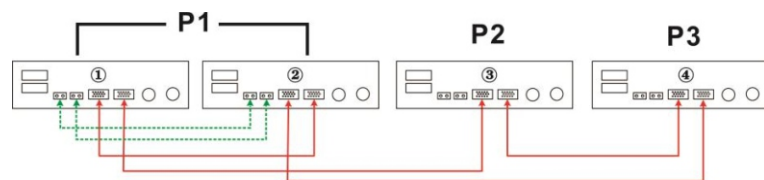
### Setting Program:

| Program | Description                                                                                          | Selectable option                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|---------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 04      | AC output mode<br>*This setting is only available when the inverter is in standby mode (Switch off). | Single:<br>                                                                                                                                        | When the units are used in parallel with single phase, please select "PAL" in program 4.                                                                                                                                                                                                                                                                                                                                                      |
|         |                                                                                                      | Parallel:<br>                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|         |                                                                                                      | L1 phase:<br>                                                                                                                                      | It is required to have at least 3 inverters or maximum 9 inverters to support three-phase equipment. It's required to have at least one inverter in each phase or it's up to four inverters in one phase please-2 for detailed information. Please select "3P1" in program 4 for the inverters connected to phase, "3P2" in program 4 for the inverters connected to L2 phase and "3P3" in program 4 for the inverters connected to L3 phase. |
|         |                                                                                                      | L2 phase:<br>                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|         |                                                                                                      | L3 phase:<br>                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|         |                                                                                                      | Be sure to connect share current cable to units which are on the same phase. Do NOT connect share current cable between units on different phases. |                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|         |                                                                                                      | Besides, power saving function will be automatically disabled.                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                               |

### Fault code display

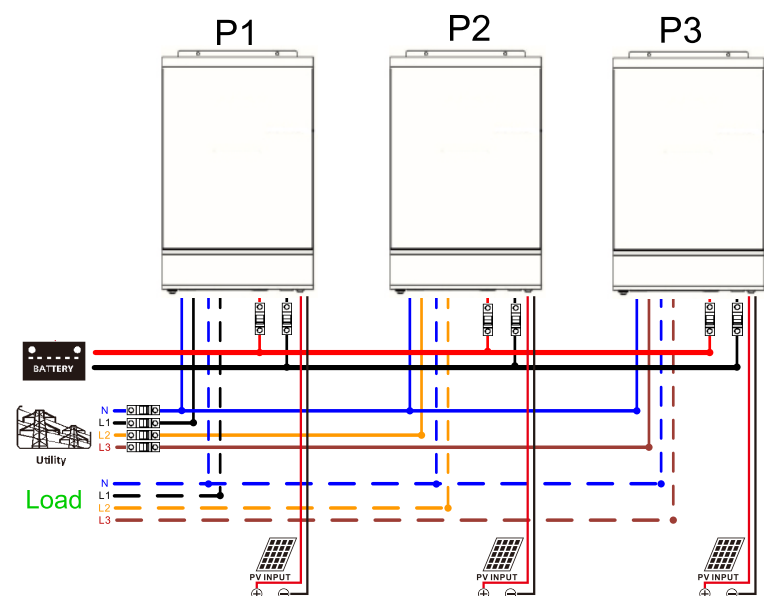
| Fault Code | Fault Event                                       | Icon on |
|------------|---------------------------------------------------|---------|
| 60         | Power feedback protection                         |         |
| 71         | Firmware version inconsistent                     |         |
| 72         | Current sharing fault                             |         |
| 80         | CAN fault                                         |         |
| 81         | Host loss                                         |         |
| 82         | Synchronization loss                              |         |
| 83         | Battery voltage detected different                |         |
| 84         | AC input voltage and frequency detected different |         |
| 85         | AC output current unbalance                       |         |
| 86         | AC output mode setting is different               |         |

## Communication Connection

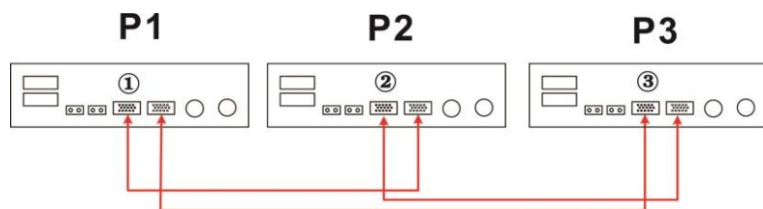


One inverter in each phase:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)



## Communication Connection



**WARNING:**Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

## 2. PV Connection

Please refer to user manual of single unit for PV Connection

**CAUTION:**Each inverter should connect to PV modules separately.

## 3 Introduction

This is a multi-function Inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

### 3.1 Features

- ♦ Pure sine wave inverter
- ♦ Configurable input voltage range for home appliances and personal computers via LCD setting
- ♦ Configurable battery charging current based on applications via LCD setting
- ♦ Configurable AC/Solar Charger priority via LCD setting
- ♦ Compatible to mains voltage or generator power
- ♦ Auto restart while AC is recovering
- ♦ Overload/Over temperature/short circuit protection
- ♦ Smart battery charger design for optimized battery performance
- ♦ Cold start function

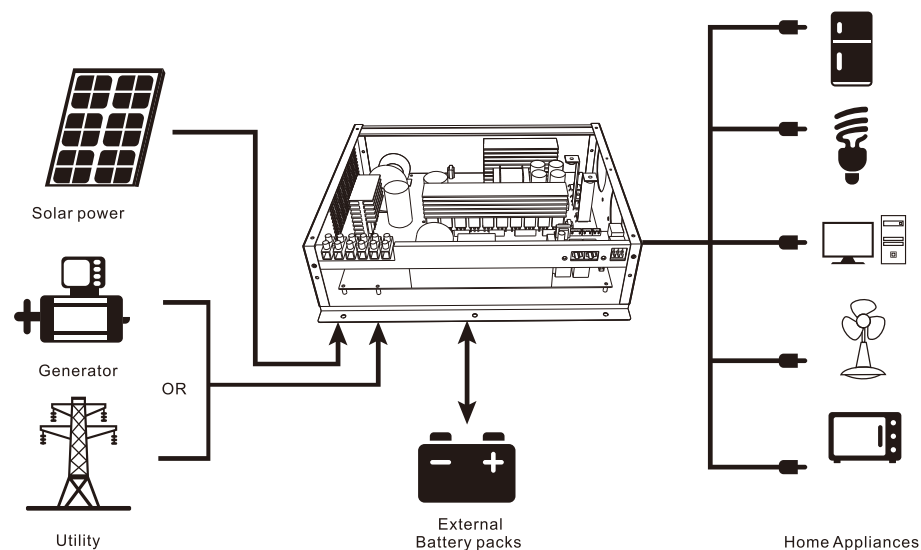
### 3.2 Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- ♦ Generator or Utility
- ♦ PV modules

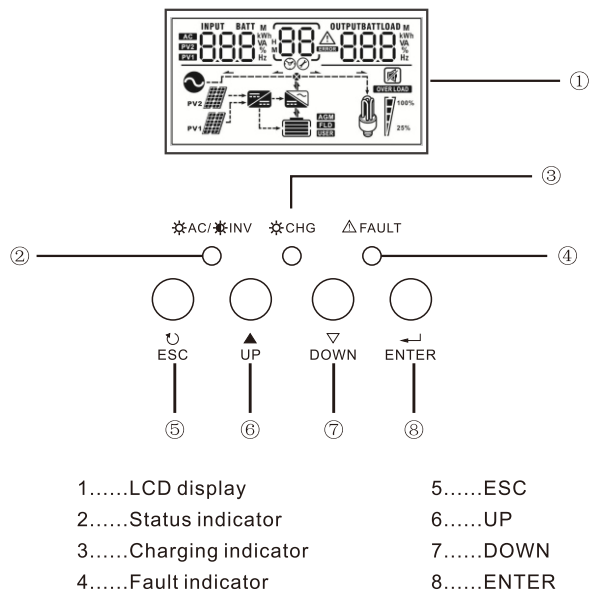
Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

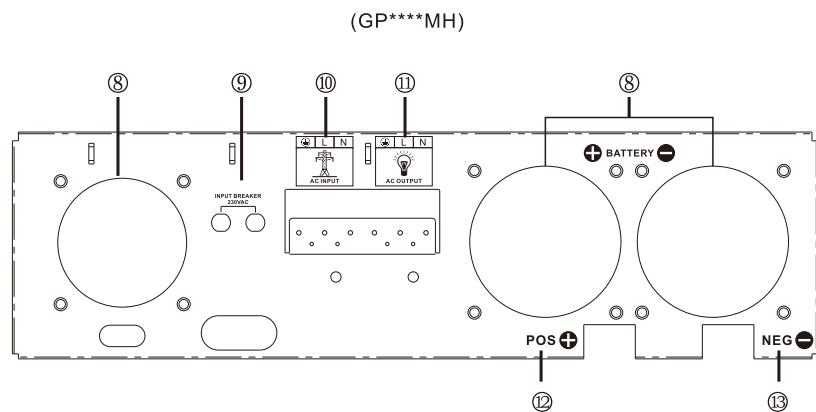
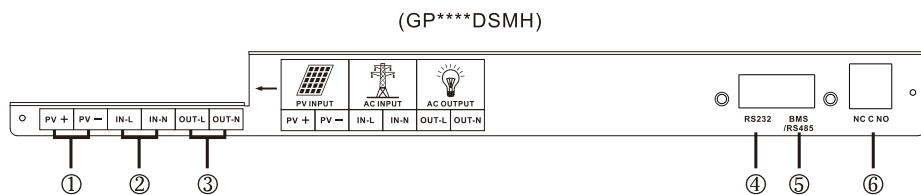


### 3.3 Product Overview

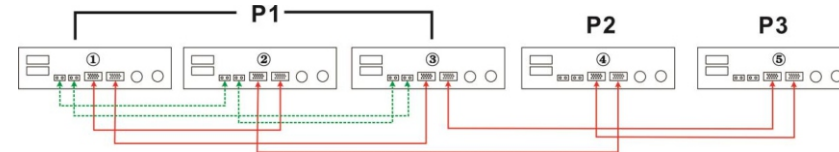
#### 3.3.1 LCD Screen



#### 3.3.2 Back Panel

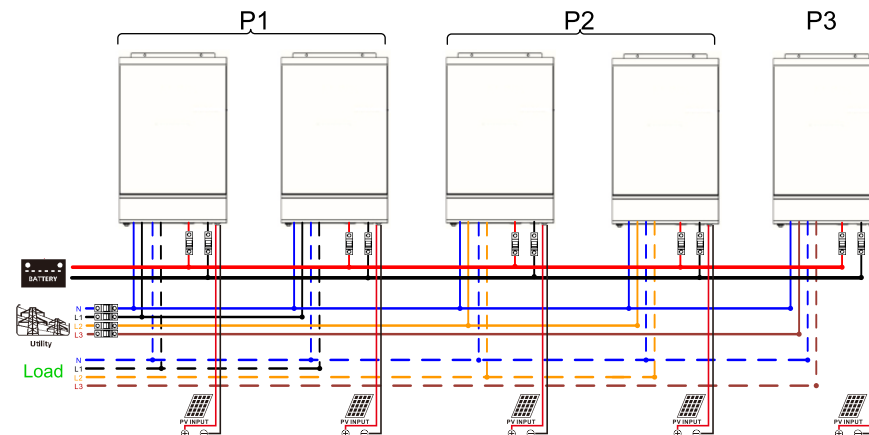


#### Communication Connection

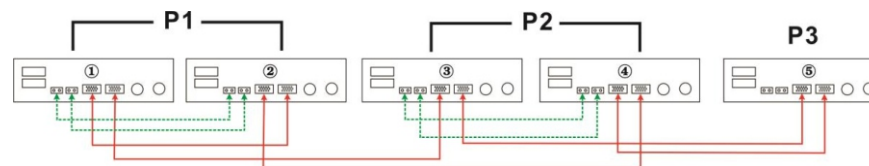


Two inverters in two phases and only one inverter for the remaining phase:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

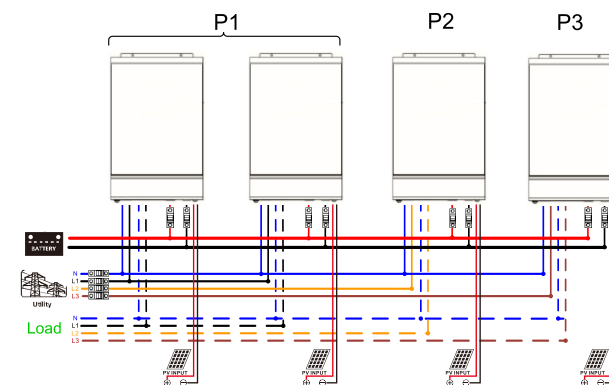


#### Communication Connection

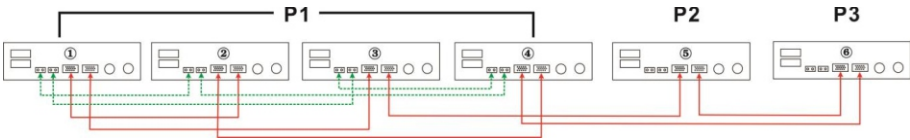


Two inverters in one phase and only one inverter for the remaining phases:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

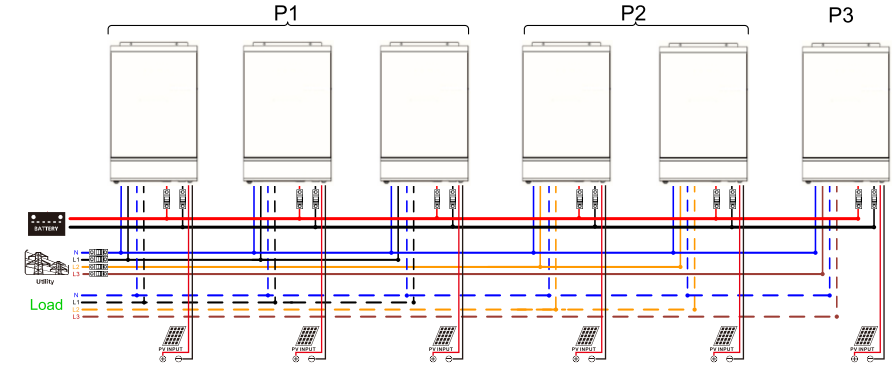


Communication Connection

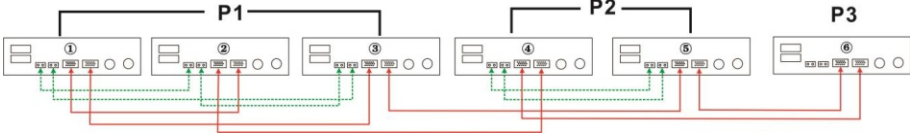


Three inverters in one phase, two inverters in second phase and one inverter for the third phase:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

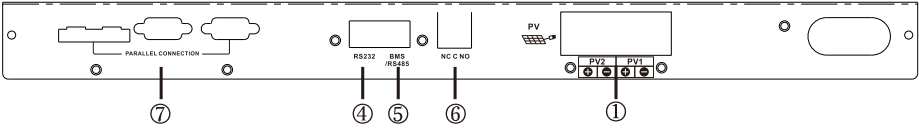
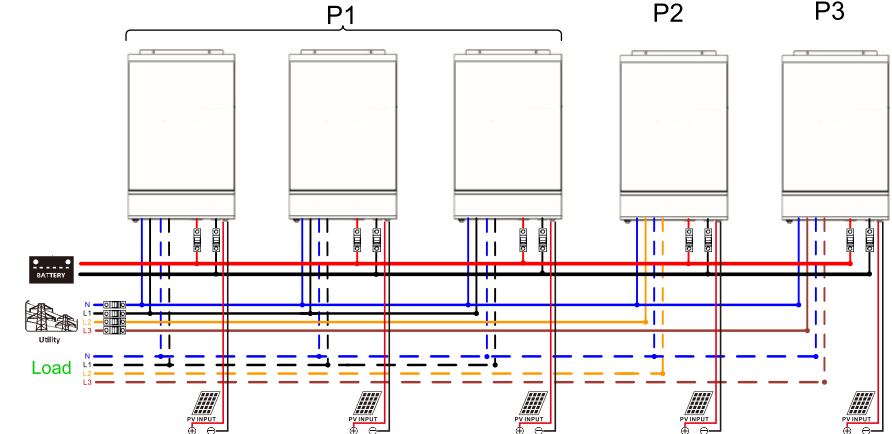


Communication Connection



Three inverters in one phase and only one inverter for the remaining two phases:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)



- 1.....PV Input
- 2..... AC Input
- 3..... AC Output
- 4.....RS232 Communication Port
- 5.....BMS/RS485 Communication Port
- 6.....Dry Contact
- 7.....Parallel connection
- 8 ...Fan
- 9 ...Input Breaker
- 10..... AC Input
- 11..... AC Output
- 12...Battery Termi
- 13...Battery Terminal Negative

4 INSTALLATION

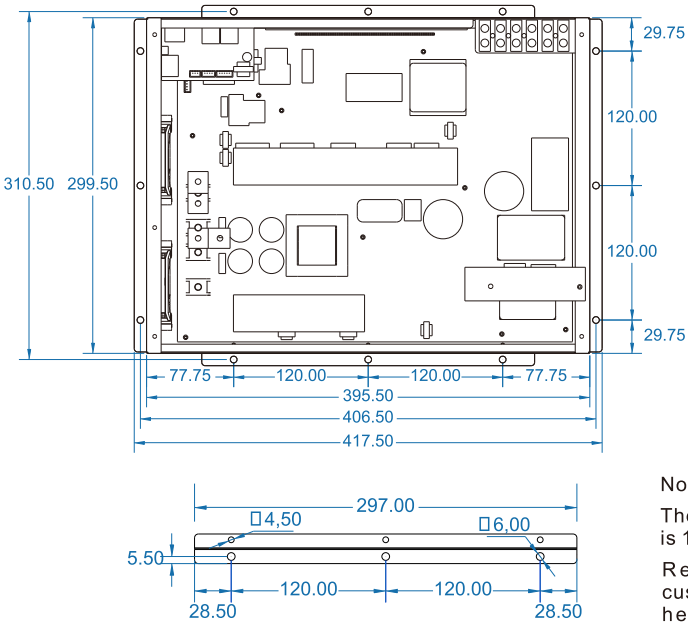
4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- ◆ The unit x 1
- ◆ User manual 1

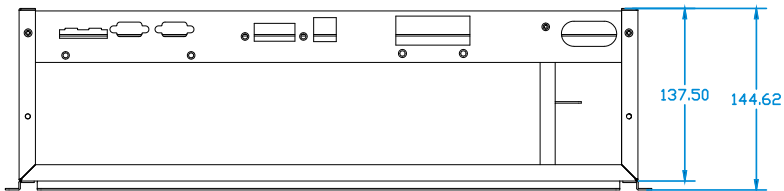
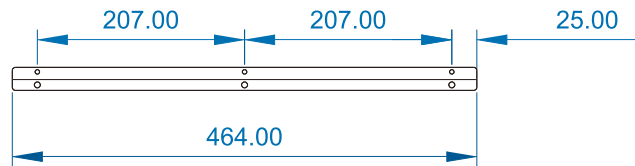
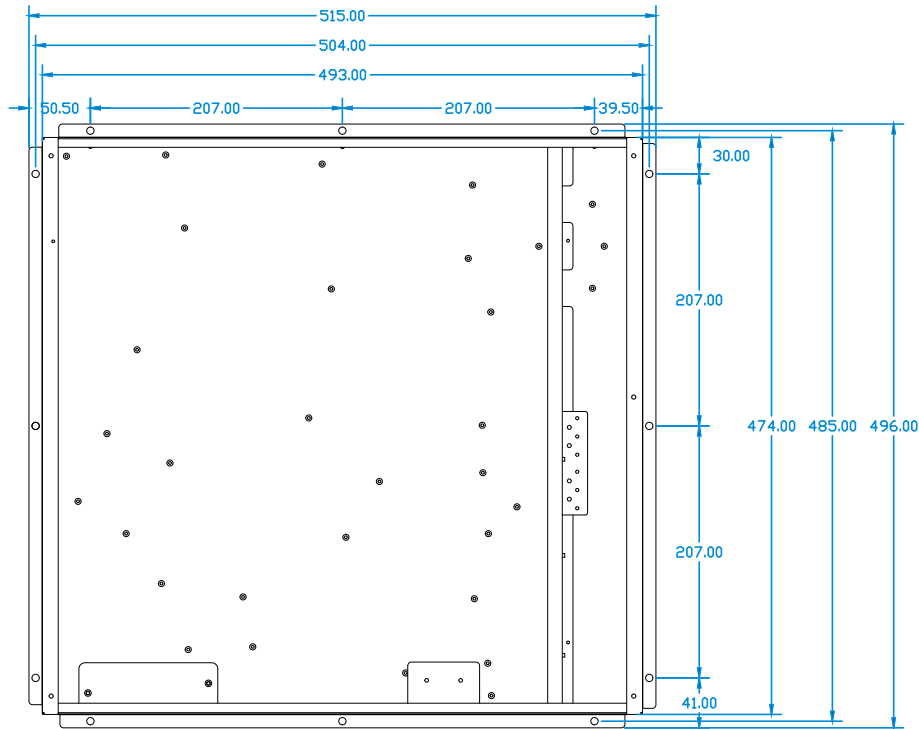
4.2 Preparation

Before linking all components, you need to make installation holes according to the following dimensions



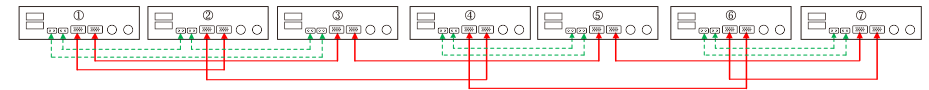
Note:  
The chassis height is 108mm.  
Recommended customer chassis height Greater than 128mm.

(GP\*\*\*\*DSMH)



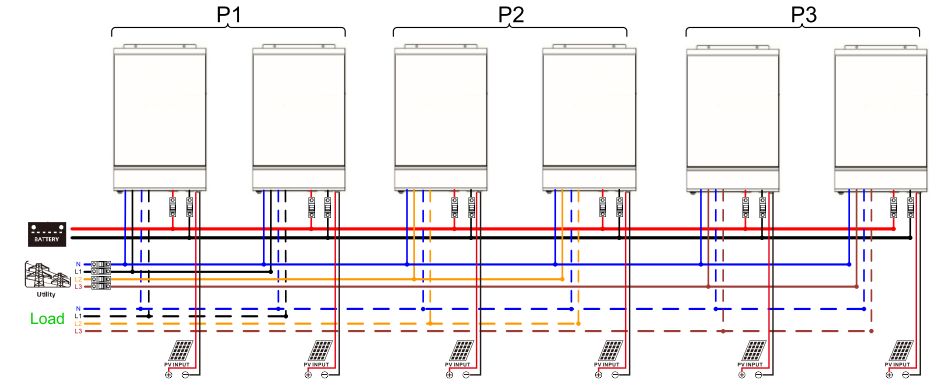
(GP\*\*\*\*MH)

## Communication Connection

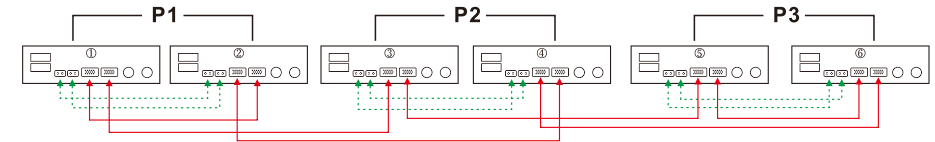


## Two inverters in each phase:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

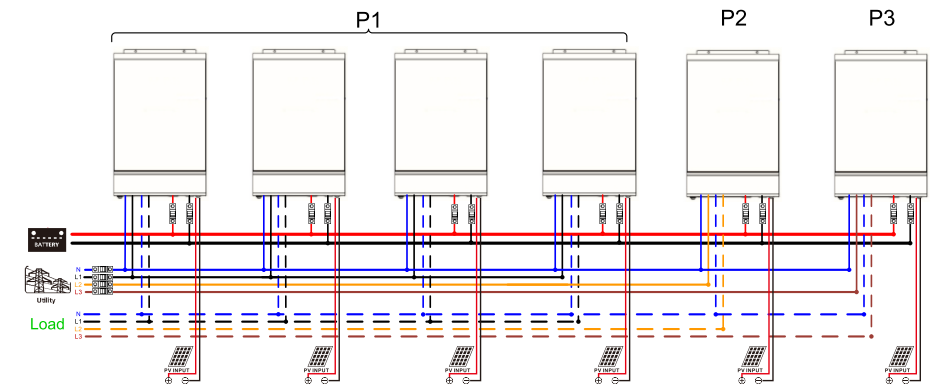


## Communication Connection

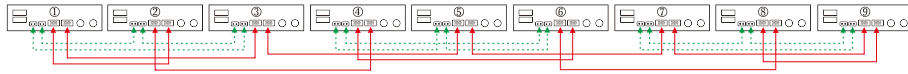


## Four inverters in one phase and one inverter for the other two phases:

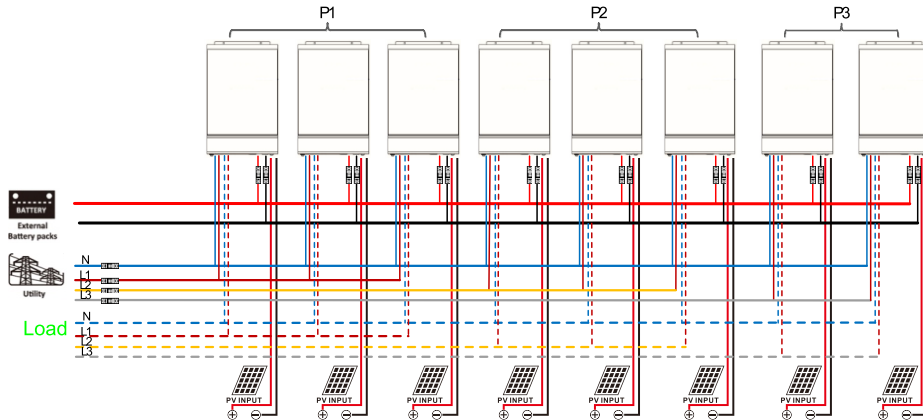
**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)



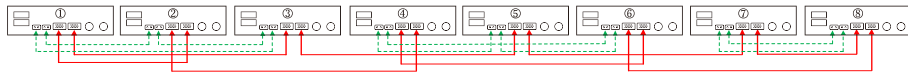
### Communication Connection



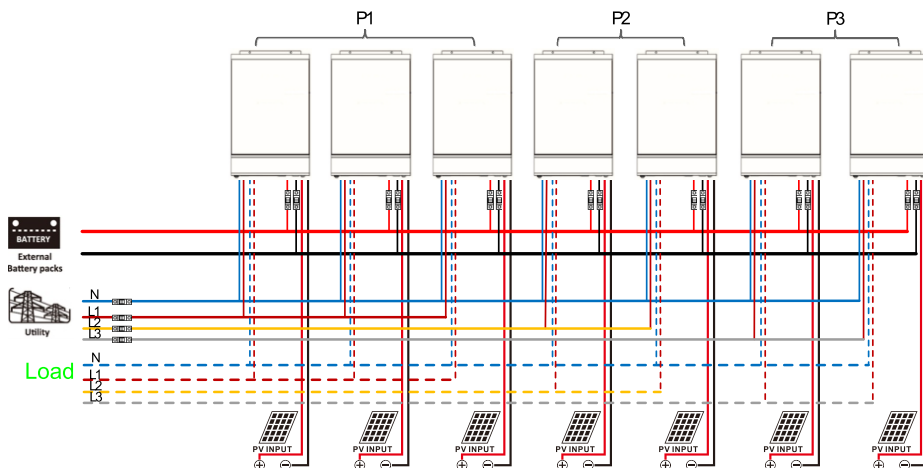
Three inverters in one phase, three inverters in second phase and two inverters for the third phase:  
**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)



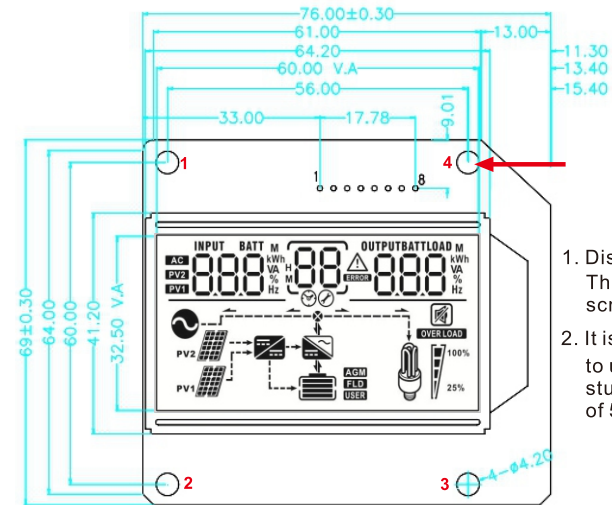
### Communication Connection



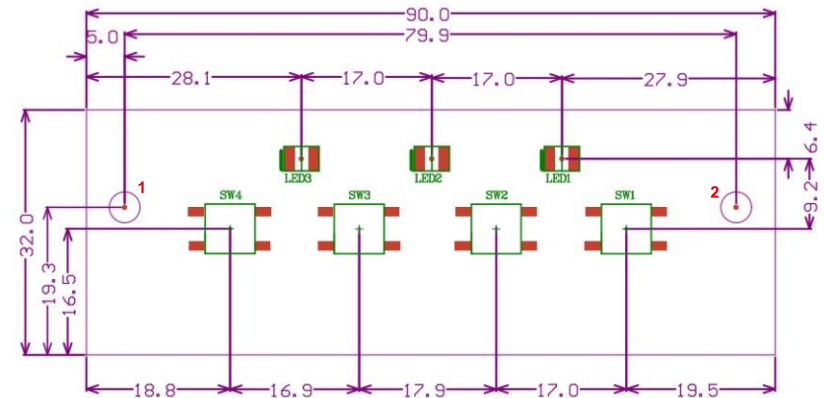
Three inverters in one phase, two inverters in second phase and two inverters for the third phase:  
**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)



### Display and key board installation dimensions



1. Display 1.2.3.4 position  
The height of the four screw posts is 10mm.
2. It is recommended to use pressure riveting studs with a diameter of 5 BS0-N3-10mm.



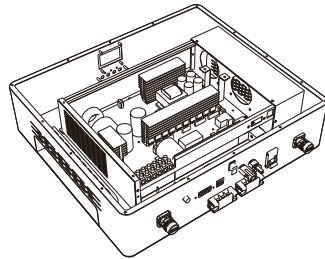
The height of the two screw posts at position 1.2 of the key board is 14mm.  
 It is recommended to use 5mm diameter rivet studs BS0-M3-14mm.

### 4.3 Installing the device

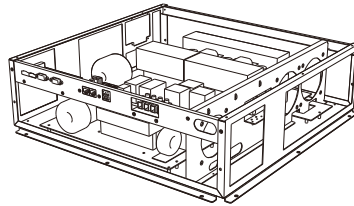
Before choosing the installation location, please consider the ventilation channel issue. The machine is designed for ventilation. The fan surface is close to the exhaust outlet. It is recommended to design an air duct for the exhaust outlet, the exhaust outlet area is recommended to be -200cm" and the air inlet area is recommended to be 200cm.

The picture below shows the reference design:

Our company can provide 3D design files, and the reserved length of communication cables and display cables is about 400~450mm.



(GP\*\*\*\*DSMH)



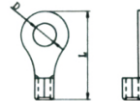
(GP\*\*\*\*MH)

### 4.4 Battery Connection

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by qualified personnel.  
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

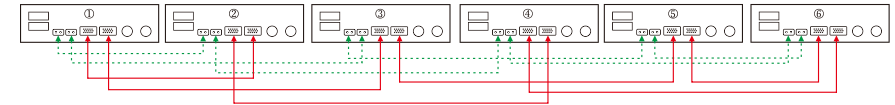
Ring terminal:



Recommended battery cable and terminal size:

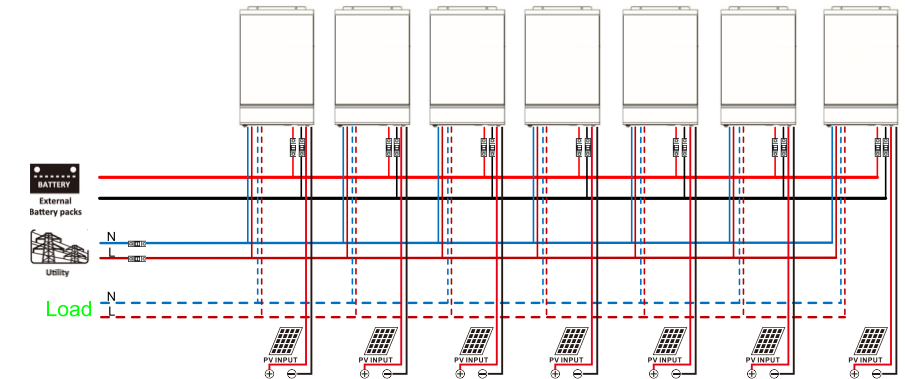
| Rated Capacity | Typical Amperage | Battery capacity | Wire Size | Ring Terminal |            |       | Torque value |
|----------------|------------------|------------------|-----------|---------------|------------|-------|--------------|
|                |                  |                  |           | Cable(mm²)    | Dimensions |       |              |
|                |                  |                  |           |               | D(mm)      | L(mm) |              |
| 3KVA           | 132A             | 100AH            | 1*4AWG    | 22            | 6.4        | 33.2  | 2~3 Nm       |
|                |                  | 200AH            | 2*8AWG    | 9             | 6.4        | 29.2  |              |
| 3.6KVA         | 165A             | 200AH            | 2*4AWG    | 25            | 8.4        | 33.2  | 5Nm          |
| 4KVA           | 165A             | 200AH            | 2*4AWG    | 25            | 8.4        | 33.2  | 5Nm          |
| 5.5KVA         | 121A             | 200AH            | 1*2AWG    | 34            | 6.4        | 39.2  | 2~3 Nm       |
|                |                  |                  | 2*6AWG    | 14            | 6.4        | 33.2  |              |
| 6.2KVA         | 124A             | 200AH            | 1*2AWG    | 38            | 8.4        | 39.2  | 5Nm          |
|                |                  |                  | 2*4AWG    | 25            | 8.4        | 33.2  |              |
| 11KVA          | 228A             | 250AH            | 1*3/0AWG  | 85            | 8.4        | 54    | 5Nm          |

### Communication Connection



Seven to nine inverters in parallel:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

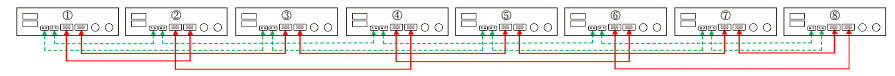


### Communication Connection

Seven inverters in parallel



Eight inverters in parallel



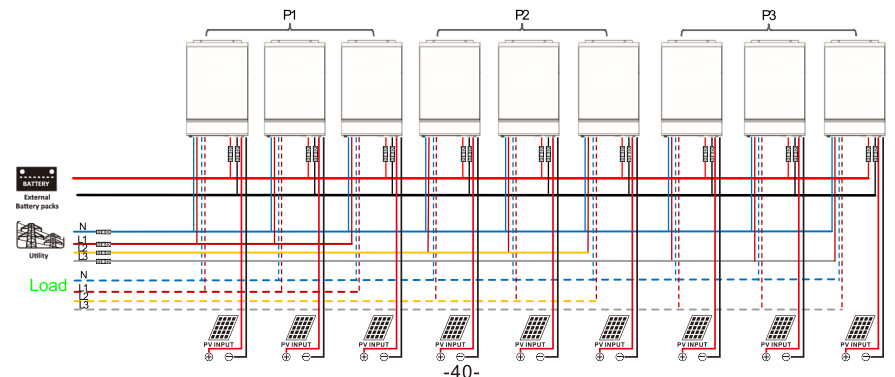
Nine inverters in parallel



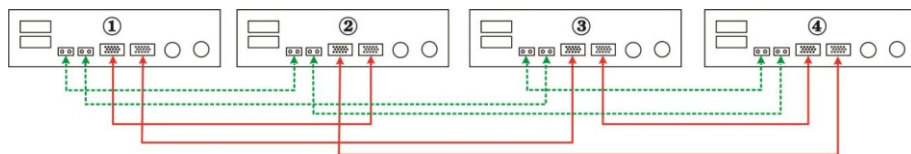
### 1-2 Support 3-phase equipment

Three inverters in each phase:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

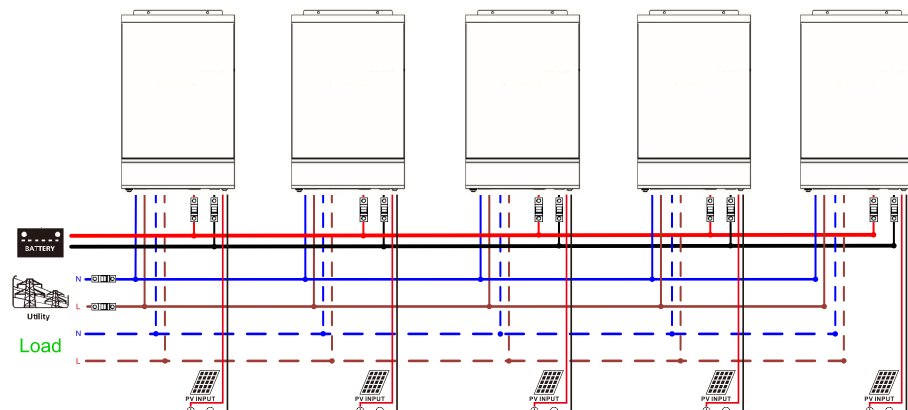


## Communication Connection

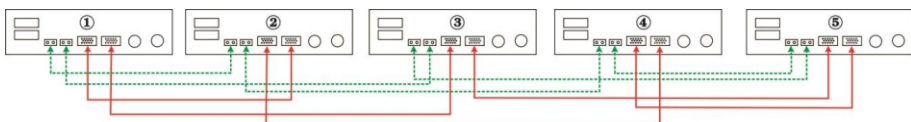


Five inverters in parallel:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

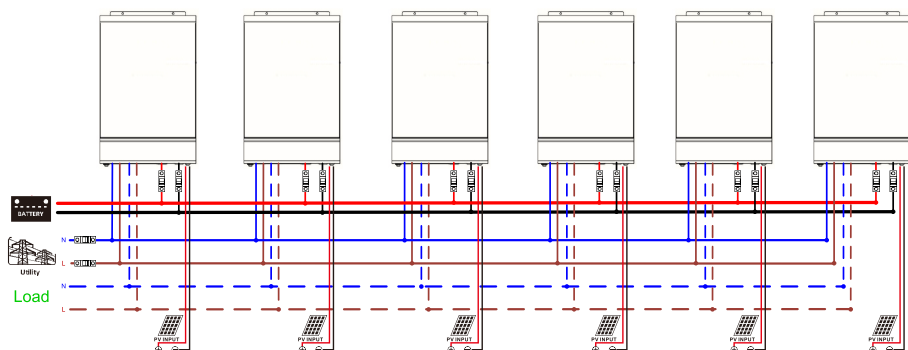


## Communication Connection



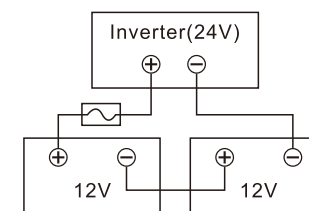
Six inverters in parallel:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

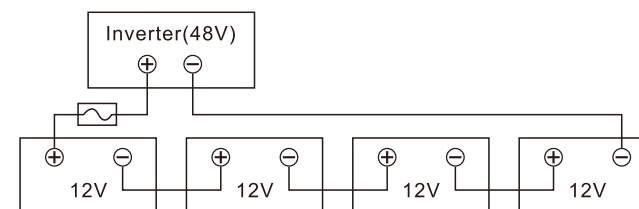


please follow below steps to implement battery connection:

1.Assemble battery ring terminal based on recommended battery cable and terminal size.

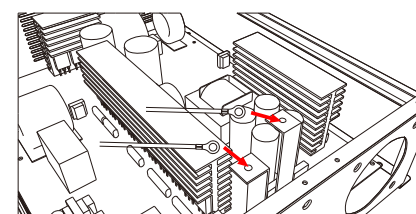


Battery voltage 24V wiring method

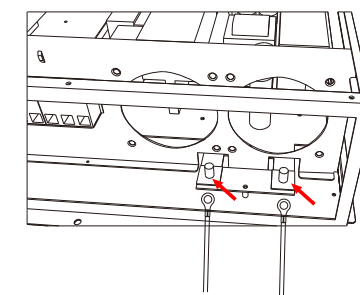


Battery voltage 48V wiring method

2. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals. Recommended tool: # 2 Pozi Screwdriver



(GP\*\*\*DSMH)



(GP\*\*\*MH)



**WARNING:** Shock Hazard

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive( + ) must be connected to positive( + ) and negative( - ) must be connected to negative ( - ).

#### 4.5 AC Input Output Connection

**CAUTION!!** Before connecting to AC input power source, please Install a separate AC breaker between inverter and AC input power source. This will ensure the Inverter can be disconnected during maintenance and fully protected from over current of AC input. The recommended spec of breaker is 32A for 24V system and 63A for 48V system .

**CAUTION!!** There are two terminal blocks with " IN " and " OUT " markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

##### Suggested cable requirement for AC wires

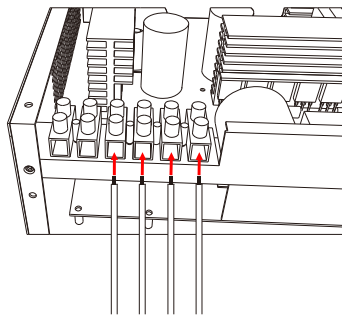
| Rated Capacity | Gauge | Torque value |
|----------------|-------|--------------|
| 3KVA           | 12AWG | 1.2~1.6Nm    |
| 3.6KVA         | 12AWG | 1.2~1.6Nm    |
| 4KVA           | 12AWG | 1.2~1.6Nm    |
| 5.5KVA         | 10AWG | 1.4~1.6Nm    |
| 6.2KVA         | 10AWG | 1.4~1.6Nm    |
| 11KVA          | 8AWG  | 1.4~1.6Nm    |

Please follow below steps to implement AC input/ output connection

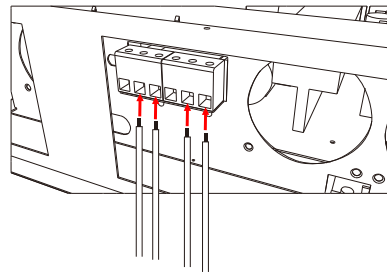
1. Before making AC input/output connection be sure to open DC protector or disconnect first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws.

**L→LINE(brown or black)**

**N→Neutral (blue)**



(GP\*\*\*DSMH)



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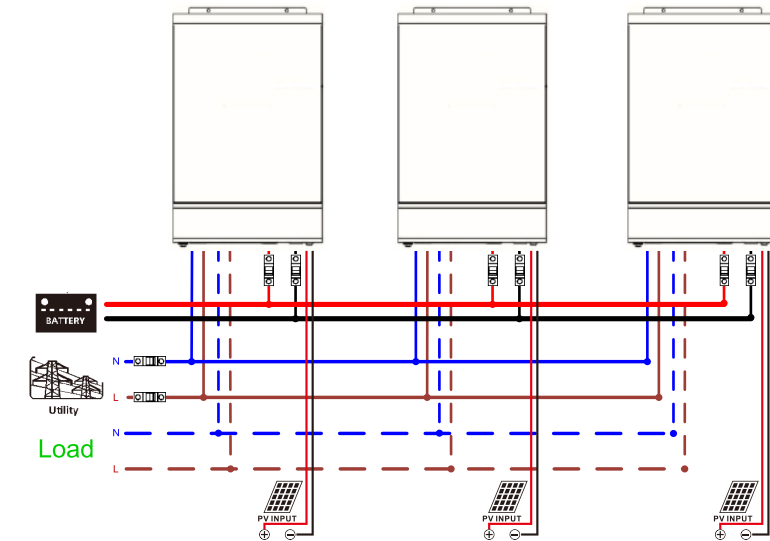


##### WARNING:

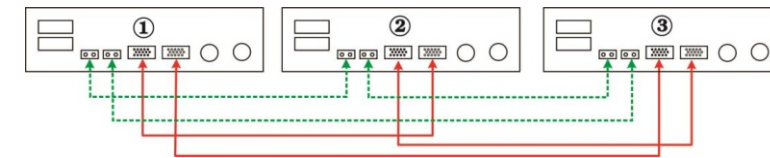
Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

#### Three inverters in parallel:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)

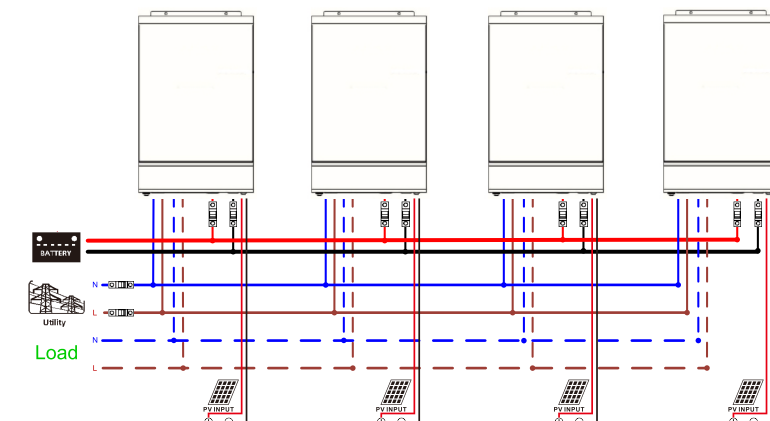


##### Communication Connection



#### Four inverters in parallel:

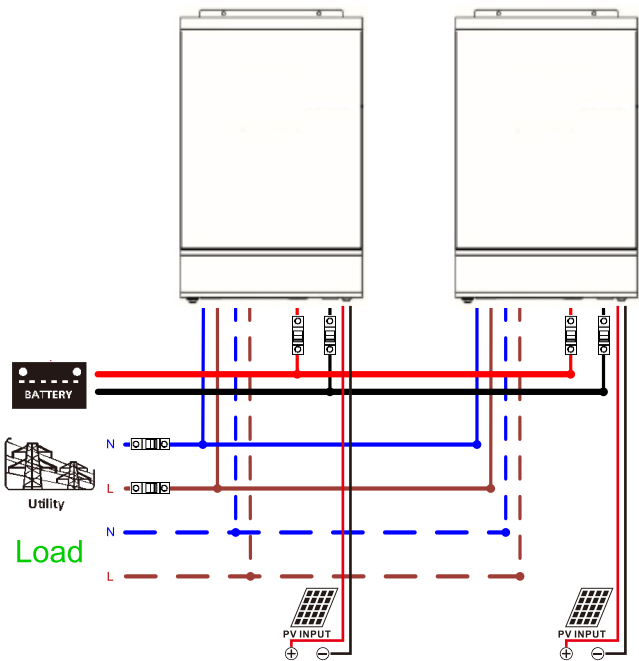
**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)



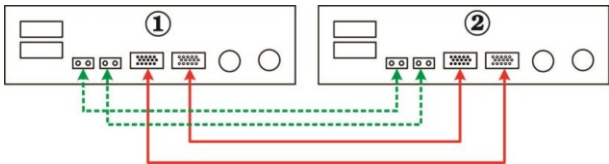
1-1. Parallel operation in single phase

Two inverters in parallel:

**Power Connection**(Each photovoltaic panel needs to be connected to an independent system)



**Communication Connection**



4. Make sure the wires are securely connected

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/ charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

**4.6 PV Connection**

**PV Connection**(Only apply for the model with solar charger)

**CAUTION:**Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

| Typical Amperage | Gauge | Torque Value |
|------------------|-------|--------------|
| 30A              | 12AWG | 1.4~1.6Nm    |

**PV module selection:**

When choosing the right PV module, be sure to first consider the following requirements:

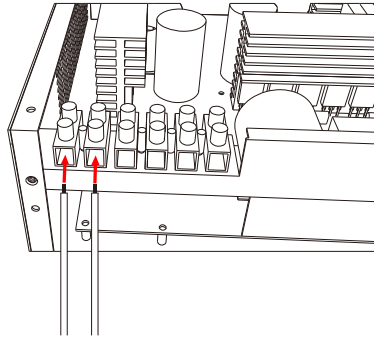
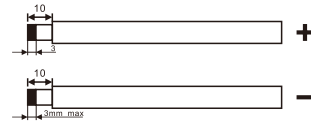
The open circuit voltage (Voc) of the PV modules does not exceed the maximum PV array open circuit voltage of the inverter. The maximum supply voltage of the PV modules should be close to the optimal PV access voltage range of the inverter for best performance. If one PV module cannot meet this requirement, it is necessary to connect multiple PV modules in series.

| Model                   | 3024SMH   | 3624SMH  | 4024SMH  | 5548SMH  | 6248SMH  | 11048MH           |
|-------------------------|-----------|----------|----------|----------|----------|-------------------|
| PV Charging Mode        | MPPT      | MPPT     | MPPT     | MPPT     | MPPT     | MPPT<br>Dual MPPT |
| MAX PV Input Power      | 5000W     | 6500W    | 6500W    | 8500W    | 8500W    | 2*5500W           |
| MPPT Tracking Range     | 60~500Vdc |          |          |          |          | 90~500Vdc         |
| Best voltage            | 300~400V  | 300~400V | 300~400V | 360~430V | 360~430V | 300~400V          |
| MAX PV Input Voltage    | 500Vdc    | 500Vdc   | 500Vdc   | 500Vdc   | 500Vdc   | 500Vdc            |
| PV max input current    | 18A       | 27A      | 27A      | 27A      | 27A      | 18A/18A           |
| MAX PV Charging Current | 100A      | 120A     | 120A     | 100A     | 120A     | 150A              |
| MAX AC Charging Current | 60A       | 100A     | 100A     | 100A     | 100A     | 150A              |
| MAX Charging Current    | 100A      | 120A     | 120A     | 100A     | 120A     | 150A              |

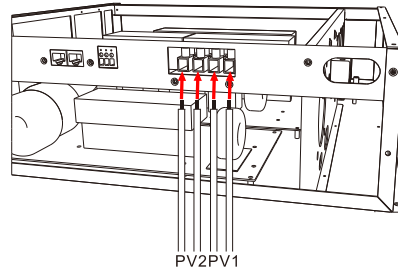
## PV Module Wire Connection

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool
3. Fix wire cover to the inverter with supplied screws as shown in below chart.



(GP\*\*\*\*DSMH)



(GP\*\*\*\*MH)

4. Check correct polarity of wire from PV modules and PV input connectors. Then, connect positive pole( + ) of connection wire to positive pole( + ) of PV input connector. Connect negative pole (-) of connection wire to negative pole(-) of PV input connector. Screw two wires tightly in clockwise direction. Recommended tool: 4mm blade screwdriver.

## 4.7 Communication connection

1. Please use the provided communication cable to connect the inverter and computer.

2. Wi-Fi cloud communication (optional):

Please use the included communication cable to connect the transformer and Wi-Fi module. Download the app from the APP store and install it, and refer to the "Wi-Fi Plug Quick Installation Guide" to set up the network and register. The status of the transformer will be displayed through the mobile application or computer web page.

3. GPRS cloud communication (optional):

Please use the included communication cable to connect to the inverter and GPRS module, and then use it outside the GPRS module. Download the application from the APP store and install it, and refer to the "GPRSRTU Quick Installation Guide" to set up the network and register. The inverter status will be displayed via mobile app or computer web page.

## Recommended breaker specification of battery for each inverter:

| Rated Capacity | 1 unit*    | Rated Capacity | 1 unit*    |
|----------------|------------|----------------|------------|
| 3KW            | 150A/70VDC | 5.5KW          | 150A/70VDC |
| 3.6KW          | 200A/70VDC | 6.2KW          | 150A/70VDC |
| 4KW            | 200A/70VDC | 11KW           | 300A/70VDC |

\*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit." X " indicates the number of inverters connected in parallel.

## Recommended breaker specification of AC input with single phase:

| Rated Capacity | 2 units     | 3 units     | 4 units     | 5 units     | 6 units     | 7 units     | 8 units     | 9 units     |
|----------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| 3KW            | 80A/230VAC  | 120A/230VAC | 160A/230VAC | 200A/230VAC | 240A/230VAC | 280A/230VAC | 320A/230VAC | 360A/230VAC |
| 3.6KW          | 80A/230VAC  | 120A/230VAC | 160A/230VAC | 200A/230VAC | 240A/230VAC | 280A/230VAC | 320A/230VAC | 360A/230VAC |
| 4KW            | 80A/230VAC  | 120A/230VAC | 160A/230VAC | 200A/230VAC | 240A/230VAC | 280A/230VAC | 320A/230VAC | 360A/230VAC |
| 5.5KW          | 80A/230VAC  | 120A/230VAC | 160A/230VAC | 200A/230VAC | 240A/230VAC | 280A/230VAC | 320A/230VAC | 360A/230VAC |
| 6.2KW          | 80A/230VAC  | 120A/230VAC | 160A/230VAC | 200A/230VAC | 240A/230VAC | 280A/230VAC | 320A/230VAC | 360A/230VAC |
| 11KW           | 120A/230VAC | 180A/230VAC | 240A/230VAC | 300A/230VAC | 360A/230VAC | /           | /           | /           |

**Note 1:** In addition, a circuit breaker needs to be installed at the AC input of each inverter. The selection of the circuit breaker refers to the AC input current size on the machine nameplate.

**Note2:** Regarding three-phase system, you can use 4-pole breaker directly and the rating of the breaker should be compatible with the phase current limitation from the phase with maximum units.

## Recommended battery capacity

| Inverter parallel numbers  | 2     | 3     | 4      | 5      | 6      | 7      | 8      | 9      |
|----------------------------|-------|-------|--------|--------|--------|--------|--------|--------|
| Battery Capacity for 3KW   | 400AH | 600AH | 800AH  | 1000AH | 1200AH | 1400AH | 1600AH | 1800AH |
| Battery Capacity for 3.6KW | 400AH | 600AH | 800AH  | 1000AH | 1200AH | 1400AH | 1600AH | 1800AH |
| Battery Capacity for 4KW   | 400AH | 600AH | 800AH  | 1000AH | 1200AH | 1400AH | 1600AH | 1800AH |
| Battery Capacity for 5.5KW | 400AH | 600AH | 800AH  | 1000AH | 1200AH | 1400AH | 1600AH | 1800AH |
| Battery Capacity for 6.2KW | 400AH | 600AH | 800AH  | 1000AH | 1200AH | 1400AH | 1600AH | 1800AH |
| Battery Capacity for 11KW  | 500AH | 750AH | 1000AH | 1250AH | 1500AH | /      | /      | /      |

**WARNING!** Be sure that all inverters will share the same battery bank . Otherwise, the inverters will transfer to fault mode.

## Appendix I: Parallel function

### 1. Wiring Connection

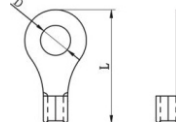
**NOTICE:** It's requested to connect to battery for parallel operation.

The cable size of each inverter is shown as below:

**Recommended battery cable and terminal size for each inverter:**

| Rated Capacity | Wire Size | Ring Terminal   |            |        | Torque value |
|----------------|-----------|-----------------|------------|--------|--------------|
|                |           | Cable           | Dimensions |        |              |
|                |           | mm <sup>2</sup> | D (mm)     | L (mm) |              |
| 3KW            | 1*4AWG    | 22              | 6.4        | 33.2   | 2~3Nm        |
| 3.6KW          | 2*4AWG    | 25              | 8.4        | 33.2   | 5Nm          |
| 4KW            | 2*4AWG    | 25              | 8.4        | 33.2   | 5Nm          |
| 5.5KW          | 1*2AWG    | 38              | 6.4        | 39.2   | 2~3Nm        |
| 6.2KW          | 1*2AWG    | 38              | 8.4        | 39.2   | 2~3Nm        |
| 11KW           | 1*3/0AWG  | 85              | 8.4        | 54     | 5Nm          |

Ring terminal:



**WARNING:** Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

**Recommended AC input and output cable size for each inverter:**

| Rated Capacity | AWG no. | Torque    |
|----------------|---------|-----------|
| 3KW            | 12AWG   | 1.2~1.6Nm |
| 3.6KW          | 12AWG   | 1.2~1.6Nm |
| 4KW            | 12AWG   | 1.2~1.6Nm |
| 5.5KW          | 10AWG   | 1.2~1.6Nm |
| 6.2KW          | 10AWG   | 1.2~1.6Nm |
| 11KW           | 8AWG    | 1.4~1.6Nm |

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. indicates the number of inverters connected in parallel.

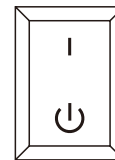
Regarding AC input and output, please also follow the same principle.

**WARNING!!** Make sure all output N wires of each inverter must be connected all the time. Otherwise, it will cause inverter fault in error code #72.

**CAUTION!!** Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input.

## 5 OPERATION

### 5.1 Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

#### 5.1.1 Fault and alarm description

Connect the battery voltage that meets the requirements (3024MH: 24V, 5548MH: 48V, 11048MH: 48V) or AC power (AC power must be Determine the appropriate input range according to the output mode), and then the inverter can be started.

#### ➤ Mains power on

Connect to normal AC power, press the switch, the system will automatically turn on. If you set AC output power priority, after waiting for a period of time, the panel will display AC mode that represents turn on the machine successfully, then will enter the AC mode.

When the normal mains power is connected and press the power-on button then the system will automatically power on. If it is set as AC output priority, after a period of time, the panel will display the AC mode to indicate that the power-on is complete and enter the AC mode.

#### ➤ Battery boot

Connect to battery, press the power-on button to establish a working power source.

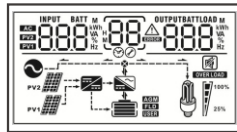
The system will automatically turn on, after waiting for a period of time, the panel will display battery mode that represents turn on the machine successfully, then will enter the battery mode.

#### 5.1.2 Shutdown steps

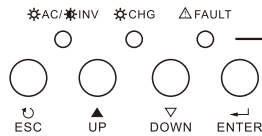
When the system is in battery mode or AC mode output, press the switch again, then the system will be turned off.

### 5.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



LCD display



LED indicators

Function keys

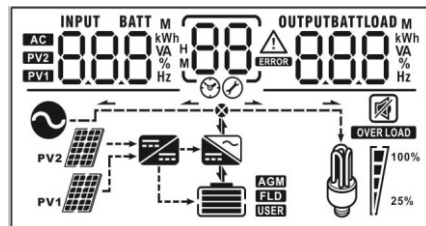
## LED Indicator

| LED Indicator |       |          | Messages                                            |
|---------------|-------|----------|-----------------------------------------------------|
|               | Green | Solid On | Output is powered by utility in Line mode.          |
|               |       | Flashing | Output is powered by battery or PV in battery mode. |
|               | Green | Solid On | Battery is fully charged.                           |
|               |       | Flashing | Battery is charging.                                |
|               | Red   | Solid On | Fault occurs in the inverter.                       |
|               |       | Flashing | Warning condition occurs in the inverter.           |

## Function Keys

| Function Key | Description                                                    |
|--------------|----------------------------------------------------------------|
| ESC          | To exit setting mode                                           |
| UP           | To go to previous selection                                    |
| DOWN         | To go to next selection                                        |
| ENTER        | To confirm the selection in setting mode or enter setting mode |

## LCD Display Icons



## 7. Technical datasheet

| Model                       |                                           |                       | 3024SMH                                                                  | 3624SMH  | 4024SMH  | 5548SMH                             | 6248SMH  | 11048MH        |
|-----------------------------|-------------------------------------------|-----------------------|--------------------------------------------------------------------------|----------|----------|-------------------------------------|----------|----------------|
| Input                       | Input Sources                             |                       | L+N+PE                                                                   |          |          |                                     |          |                |
|                             | Rated Input Voltage                       |                       | 220/230/240VAC                                                           |          |          |                                     |          |                |
|                             | Voltage Range                             |                       | 90-280VAC±3V(APL Mode)170-280VAC±3V(UPS Mode)                            |          |          |                                     |          |                |
|                             | Frequency                                 |                       | 50Hz/60Hz(Auto Adaptive)                                                 |          |          |                                     |          |                |
| Output                      | Rated power                               | The battery inverts   | 3000W                                                                    | 3600W    | 4000W    | 5500W                               | 6200W    | 11000W         |
|                             |                                           | Photovoltaic inverter | 3600W                                                                    | 4500W    | 4500W    | 6500W                               | 6500W    | 12000W         |
|                             | Output Voltage                            |                       | 220/230/240VAC±5%                                                        |          |          |                                     |          |                |
|                             | OutputFrequency                           |                       | 50/60Hz±0.1%                                                             |          |          |                                     |          |                |
|                             | Waveform                                  |                       | Pure Sine Wave                                                           |          |          |                                     |          |                |
|                             | Transfer Time (adjustable)                |                       | Computers(UPS Mode)10ms, Appliance(APL Mode )20ms                        |          |          |                                     |          |                |
|                             | Peak Power                                |                       | 6000VA                                                                   | 7200VA   | 8000VA   | 11000VA                             | 12400VA  | 22000VA        |
|                             | Overload capacity                         |                       | Battery mode11s@105%~150% Load;2s@150%~200% Load;400ms@>200% Load        |          |          |                                     |          |                |
| Grid-connected operation    | Output Voltage                            |                       | 220/230/240VAC±5%                                                        |          |          |                                     |          |                |
|                             | Feed into the grid voltage range          |                       | 195-253VA                                                                |          |          |                                     |          |                |
|                             | Feed into the grid frequency range        |                       | 49-51±1Hz/59-61±1Hz                                                      |          |          |                                     |          |                |
|                             | Nominal output current                    |                       | 13A                                                                      | 15.7A    | 17.4A    | 23.9A                               | 26.9A    | 47.8A          |
|                             | Power Factor Range                        |                       | > 0.99                                                                   |          |          |                                     |          |                |
|                             | Maximum conversion efficiency (DC/AC)     |                       | 98%                                                                      |          |          |                                     |          |                |
| Battery                     | Battery Voltage                           |                       | 24Vdc                                                                    | 24Vdc    | 24Vdc    | 48Vdc                               | 48Vdc    | 48Vdc          |
|                             | Constant Charging Voltage(Adjustable)     |                       | 28.2Vdc                                                                  | 28.2Vdc  | 28.2Vdc  | 56.4Vdc                             | 56.4Vdc  | 56.4Vdc        |
|                             | Floate Charging Voltage(Adjustable)       |                       | 27Vdc                                                                    | 27Vdc    | 27Vdc    | 54Vdc                               | 54Vdc    | 54Vdc          |
| Chargers                    | PV Charging Mode                          |                       | MPPT                                                                     | MPPT     | MPPT     | MPPT                                | MPPT     | MPPT Dual MPPT |
|                             | MAX.PV Input Power                        |                       | 5000W                                                                    | 6500W    | 6500W    | 8500W                               | 8500W    | 2*5500W        |
|                             | MPPTTracking Range                        |                       | 60~500Vdc                                                                |          |          |                                     |          |                |
|                             | Best voltage                              |                       | 300~400V                                                                 | 300~400V | 300~400V | 360~430V                            | 360~430V | 300~400V       |
|                             | MAX.PV Input Voltage                      |                       | 500Vdc                                                                   | 500Vdc   | 500Vdc   | 500Vdc                              | 500Vdc   | 500Vdc         |
|                             | PV max input current                      |                       | 18A                                                                      | 27A      | 27A      | 27A                                 | 27A      | 18A/18A        |
|                             | MAX.PV Charging Current                   |                       | 100A                                                                     | 120A     | 120A     | 100A                                | 120A     | 150A           |
|                             | MAX.AC Charging Current                   |                       | 60A                                                                      | 100A     | 100A     | 100A                                | 100A     | 150A           |
|                             | MAX.Charging Current                      |                       | 100A                                                                     | 120A     | 120A     | 100A                                | 120A     | 150A           |
| Display                     | LCD interface                             |                       | CAN display running mode/load/input/output, etc.                         |          |          |                                     |          |                |
| Interface                   | RS232                                     |                       | Baud Rate2400                                                            |          |          |                                     |          |                |
|                             | Extend the socket communication interface |                       | Lithium Battery BMS Communication Card WifiCard, Dry Contact             |          |          |                                     |          |                |
|                             | Parallel machine interface                |                       | No parallel function                                                     |          |          | Parallel Machine (network) function |          |                |
| Environments                | Operating Temperature                     |                       | -10~50℃                                                                  |          |          |                                     |          |                |
|                             | Humidity                                  |                       | 20%~95%(Non-condensing)                                                  |          |          |                                     |          |                |
|                             | Storage Temperature                       |                       | -15~60℃                                                                  |          |          |                                     |          |                |
|                             | Altitude                                  |                       | Altitude Not Over 1000m,Derating over 1000m,Max 4000m. Refer to IEC62040 |          |          |                                     |          |                |
|                             | Noise                                     |                       | ≤50db                                                                    |          |          |                                     |          |                |
| Standards and certification |                                           |                       | EN-IEC 60335-1,EN IEC 60335-2-29, IEC 62109-1                            |          |          |                                     |          |                |

## 6. Trouble removal

| Problem                                                                       | LCD/LED/Buzzer                                                          | Explanation/Possible cause                                                                                                                                                       | What to do                                                                                                                                                            |
|-------------------------------------------------------------------------------|-------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Unit shuts down automatically during startup process.                         | LCD/LEDs and buzzer will be active for 3 seconds and then complete off. | The battery voltage is too low (<1.91V/Cell)                                                                                                                                     | 1. Re-charge battery.<br>2. Replace battery.                                                                                                                          |
| No response after power on.                                                   | No indication                                                           | 1. The battery voltage is far too low.(<1.4V/Cell)<br>2. Internal fuse tripped.                                                                                                  | 1.Contact repair center for replacing the fuse.<br>2. Re-charge battery.<br>3. Replace battery.                                                                       |
| Mains exist but the unit works in battery mode.                               | Input voltage is displayed as 0 on the LCD and green LED is flashing.   | Input protector is tripped                                                                                                                                                       | Check if AC breaker is tripped and AC wiring is connected well.                                                                                                       |
|                                                                               | Green LED is flashing                                                   | Insufficient quality of AC power. (Shore or Generator)                                                                                                                           | 1. Check if AC wires are too thin and/or too long.<br>2. Check if generator (if applied)is working well or if input voltage range setting is correct.(UP-->sppliance) |
|                                                                               | Green LED is flashing.                                                  | Set "Solar First" as the priority of output source.                                                                                                                              | Change output source priority to Utility first.                                                                                                                       |
| When the unit is turned on, internal relay is switched on and off repeatedly. | LCD display and LEDs are flashing                                       | Battery is disconnected.                                                                                                                                                         | Check if battery wires are connected well.                                                                                                                            |
| Buzzer beeps continuously and red LED is on.                                  | Fault code 07                                                           | Overload error. The inverter is overload 105% and time is up.                                                                                                                    | Reduce the connected load by switching off some equipment.                                                                                                            |
|                                                                               |                                                                         | If PV input voltage is higher than specification, the output power will be derated.At this time, if connected loads is higher than derated output power, it will cause overload. | Reduce the number of PV modules in series or the connected load.                                                                                                      |
|                                                                               | Fault code 05                                                           | Output short circuited.                                                                                                                                                          | Check if wiring is connected well and remove abnormal load.                                                                                                           |
|                                                                               |                                                                         | Temperature internal converter component is over 120°C.                                                                                                                          | Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.                                                                     |
|                                                                               | Fault code 02                                                           | Internal temperature of inverter component is over 100°C                                                                                                                         |                                                                                                                                                                       |
|                                                                               | Fault code 03                                                           | Battery is over-charged                                                                                                                                                          | Return to repair center.                                                                                                                                              |
|                                                                               |                                                                         | The battery voltage is too high.                                                                                                                                                 | Check if spec and quantity of batteries are meet requirements.                                                                                                        |
|                                                                               | Fault code 01                                                           | Fan fault                                                                                                                                                                        | Replace the fan.                                                                                                                                                      |
|                                                                               | Fault code 06/58                                                        | Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)                                                                                                    | 1. Reduce the connected load.<br>2. Return to repair center                                                                                                           |
|                                                                               | Fault code 08/09/53/57                                                  | Internal components failed.                                                                                                                                                      | Return to repair center.                                                                                                                                              |
|                                                                               | Fault code 51                                                           | Over current or surge.                                                                                                                                                           | Restart the unit, if the error happens again, please return to repair center.                                                                                         |
|                                                                               | Fault code 52                                                           | Bus voltage is too low.                                                                                                                                                          |                                                                                                                                                                       |
|                                                                               | Fault code 55                                                           | Output voltage is unbalanced.                                                                                                                                                    |                                                                                                                                                                       |
|                                                                               | Fault code 59                                                           | PV input voltage is beyond the specification.                                                                                                                                    | Reduce the number of PV modules in series.                                                                                                                            |

| Icon                                                                                  | Function                                                                                                                                                                                                                                                                                |                                                                                       |                                                                                       |                                                                                       |
|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Input source information                                                              |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates the AC input                                                                                                                                                                                                                                                                  |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates the 1 <sup>st</sup> PV panel input                                                                                                                                                                                                                                            |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates the 2 <sup>nd</sup> PV panel input                                                                                                                                                                                                                                            |                                                                                       |                                                                                       |                                                                                       |
| Left digital display information                                                      |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicate input voltage, input frequency, battery voltage, V1 voltage, PV2 voltage, charger current                                                                                                                                                                                      |                                                                                       |                                                                                       |                                                                                       |
| Middle digital display information                                                    |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates the setting programs.                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates the warning and fault codes.<br>Warning: Flashing  with warning code<br>Fault: display  with fault code |                                                                                       |                                                                                       |                                                                                       |
| Right digital display information                                                     |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicate the output voltage, output frequency, load percent, load VA, load W, PV1 charger power, PV2 charger power, DC discharging current.                                                                                                                                             |                                                                                       |                                                                                       |                                                                                       |
| Battery information                                                                   |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates battery level by 0-24%,25-49%,50-74% and 75-100% and charging status.                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates the battery type: AGM, Flooded or User-defined battery.                                                                                                                                                                                                                       |                                                                                       |                                                                                       |                                                                                       |
| Load information                                                                      |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|    | Indicates overload.                                                                                                                                                                                                                                                                     |                                                                                       |                                                                                       |                                                                                       |
|  | Indicates the load level by 0-24%,25-50%,50-74%,and 75-100%                                                                                                                                                                                                                             |                                                                                       |                                                                                       |                                                                                       |
|                                                                                       | 0%~25%                                                                                                                                                                                                                                                                                  | 25%~50%                                                                               | 50%~75%                                                                               | 75%~100%                                                                              |
|                                                                                       |                                                                                                                                                                                                    |  |  |  |
|                                                                                       |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
| Mode operation information                                                            |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|  | Indicates unit connects to the mains.                                                                                                                                                                                                                                                   |                                                                                       |                                                                                       |                                                                                       |
|  | Indicates unit connects to the 1 <sup>st</sup> PV panel                                                                                                                                                                                                                                 |                                                                                       |                                                                                       |                                                                                       |
|  | Indicates the solar charger is working                                                                                                                                                                                                                                                  |                                                                                       |                                                                                       |                                                                                       |
|  | Indicates the DC/AC inverter circuit is working.                                                                                                                                                                                                                                        |                                                                                       |                                                                                       |                                                                                       |
| Mute operation                                                                        |                                                                                                                                                                                                                                                                                         |                                                                                       |                                                                                       |                                                                                       |
|  | Indicates unit alarm is disabled.                                                                                                                                                                                                                                                       |                                                                                       |                                                                                       |                                                                                       |

## Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main board firmware version and SCC firmware version.

| Select item                                                  | LCD display                                         |
|--------------------------------------------------------------|-----------------------------------------------------|
| Input voltage and output voltage<br>(Default Display Screen) | Input Voltage=230V, output voltage=230V<br>         |
| Input frequency and output frequency                         | Input frequency=50.0Hz, output frequency=50.0Hz<br> |
| Battery voltage and output voltage                           | Battery Voltage=48.0V, output voltage=230V<br>      |
| Battery voltage and load percentage                          | Battery Voltage=48.0V, load percentage 68%<br>      |

## 5.5.3 Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

| Code | Description                                                                                                                                                                                                                                                                                   |
|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 60 ⚠ | If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.                                                                                               |
| 61 ⚠ | Communication lost <ul style="list-style-type: none"> <li>After battery is connected, communication signal is not detected for 1 minutes, buzzer will beep.</li> <li>Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.</li> </ul> |
| 69 ⚠ | If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.                                                                                                                             |
| 70 ⚠ | If battery status must to charge after the communication between the inverter and battery is successful, it will show code 70 to charge battery.                                                                                                                                              |
| 71 ⚠ | If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharge battery.                                                                                                                         |

## 5.5 Fault and alarm description

### 5.5.1 Faults Descriptions

➤ **Fault:** The inverter enters the fault mode, the red LED light is always on and the LCD displays the fault code.

#### Fault Reference Code

| Fault Code | Fault Event                                                                              | Icon on |
|------------|------------------------------------------------------------------------------------------|---------|
| 01         | Fan is locked when inverter is off.                                                      |         |
| 02         | Over temperature or NTC is not connected well.                                           |         |
| 03         | Battery voltage is too high.                                                             |         |
| 04         | Battery voltage is too low.                                                              |         |
| 05         | Output short circuited or over temperature is detected by internal converter components. |         |
| 06         | Output voltage is too high.                                                              |         |
| 07         | Over load time out.                                                                      |         |
| 08         | Bus voltage is too high                                                                  |         |
| 09         | Bus soft start failed                                                                    |         |
| 51         | Over currents or surge                                                                   |         |
| 52         | Bus voltage is too low                                                                   |         |
| 53         | Inverter soft start failed                                                               |         |
| 55         | Over DC voltage in AC output                                                             |         |
| 57         | Current sensor failed                                                                    |         |
| 58         | Output voltage is too low                                                                |         |
| 59         | PV voltage is over limitation                                                            |         |

### 5.5.2 Alarm Descriptions

➤ **Alarm:** The red LED flashes, and the LCD displays an alarm code, the inverter does not enter the failure mode

#### Alarm Indicator

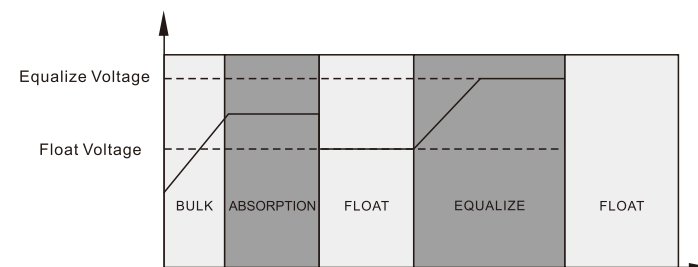
| Alarm Code | Alarm Event                                   | Audible Alarm                 | Icon flashing |
|------------|-----------------------------------------------|-------------------------------|---------------|
| 01         | Fan is locked when inverter is on.            | Beep three times every second |               |
| 02         | Over temperature                              | None                          |               |
| 03         | Battery is over-charged                       | Beep once every second        |               |
| 04         | Low battery                                   | Beep once every second        |               |
| 07         | Overload                                      | Beep once every 0.5 second    |               |
| 10         | Output power derating                         | Beep twice every 3 seconds    |               |
| 15         | PV energy is low.                             | Beep twice every 3 seconds    |               |
| 16         | High AC input (>280VAC) during BUS soft start | None                          |               |
| E9         | Battery equalization                          | None                          |               |
| bP         | Battery is not connected                      | None                          |               |

|                                            |                                                  |
|--------------------------------------------|--------------------------------------------------|
| Battery voltage and load in VA             | Battery Voltage=48.0V, load in VA=1.08kVA<br>    |
| Battery voltage and load in Watt           | Battery Voltage=48.0V, load in Watt=1.88kW<br>   |
| PV1 voltage and PV1 charger power          | PV1 Voltage=360V, charging power=1.58kW<br>      |
| Charger current and DC discharging current | Charging current=30A, discharging current=0A<br> |
| PV energy generated today                  | Today energy = 6.3kWh<br>                        |

|                                |                                    |
|--------------------------------|------------------------------------|
| PV energy generated this month | <p>This month energy = 358kWh.</p> |
| PV energy generated this year  | <p>This year energy = 8.32MWh</p>  |
| PV energy generated totally    | <p>Total energy = 13.9MWh</p>      |
| Real date                      | <p>Real date Nov 28, 2016.</p>     |
| Real time                      | <p>Real time 13:20.</p>            |

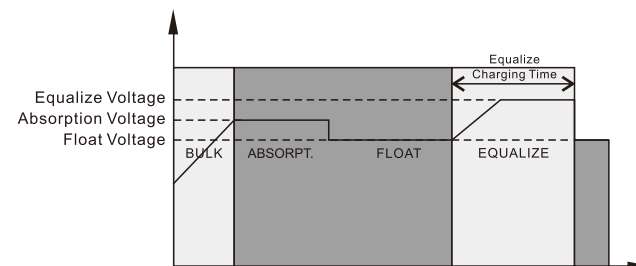
### ※ When to Equalize

In stage, when the setting equalization interval( battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

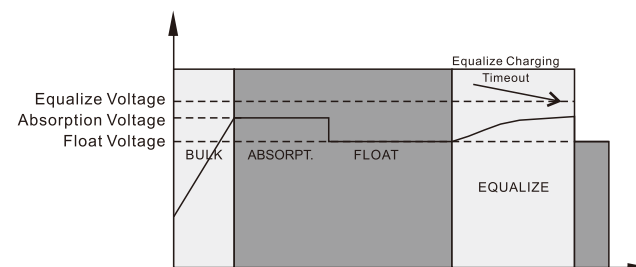


### ※ Equalize charging time and timeout

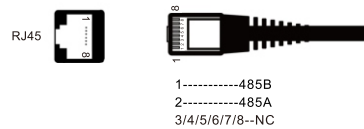
In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



When the BMS/485 communication interface is externally connected, as shown in the following figure:



### Communication Connection

Please use supplied communication cable to connect to inverter and PC. Please install a monitoring software on the computer.

### Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

| Unit Status | Condition                                |                  |                                          | Dry contact port: NC C NO |        |
|-------------|------------------------------------------|------------------|------------------------------------------|---------------------------|--------|
|             |                                          |                  |                                          | NC & C                    | NC & C |
| Power Off   | Unit is off and no output is powered.    |                  |                                          | Close                     | Open   |
| Power On    | Output is powered from battery or solar. | Normal mode      | Battery voltage < Low DC warning voltage | Open                      | Close  |
|             |                                          |                  | Battery voltage > Float charging voltage | Close                     | Open   |
|             |                                          | Solar first mode | Battery voltage < Solar to AC voltage    | Open                      | Close  |
|             |                                          |                  | Battery voltage > AC to DC voltage       | Close                     | Open   |

### 5.4 Battery Equalization Description

Equalization function is added into charge controller, It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

#### ※ How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

- 1.Setting equalization interval in program 35.
- 2.Active equalization immediately in program 36.

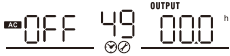
|                             |                  |
|-----------------------------|------------------|
| Main board firmware version | Version 00001.00 |
|-----------------------------|------------------|

### Operating Mode Description

| Operating mode                                                                                                                                                                                                                                                         | Behaviors                                           | LCD display                                                  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|--------------------------------------------------------------|
| Standby mode<br>Note:<br>*Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.<br>*Power swing mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected. | No output power, solar or utility charger available | Battery is charged by utility.<br>                           |
|                                                                                                                                                                                                                                                                        |                                                     | Battery is charged by PV energy.<br>                         |
|                                                                                                                                                                                                                                                                        |                                                     | Battery is charged by utility and PV energy.<br>             |
|                                                                                                                                                                                                                                                                        |                                                     | Battery is charged by PV energy and feed PV energy grid.<br> |
|                                                                                                                                                                                                                                                                        |                                                     | No charging.<br>                                             |
|                                                                                                                                                                                                                                                                        |                                                     |                                                              |
| Line mode                                                                                                                                                                                                                                                              | Output power from utility. Charger available        | Utility charges battery and provides power to load.<br>      |
|                                                                                                                                                                                                                                                                        |                                                     | Utility and battery power provide power to load.<br>         |

|              |                                              |                                                                                                                |
|--------------|----------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| Line mode    | Output power from utility. Charger available | <p>PV energy, battery power and utility provide power to load.</p>                                             |
|              | Output power from utility. Charger available | <p>PV energy and utility charge battery, and utility provides power to load.</p>                               |
|              |                                              | <p>PV energy charges battery, utility and PV energy provide power to the load.</p>                             |
|              |                                              | <p>PV energy charges battery, PV energy provides power to the load and feeds remaining energy to the grid.</p> |
| Battery mode | Output power from battery or PV              | <p>PV energy charges battery, PV energy provides power to the load and feeds remaining energy to the grid.</p> |
|              |                                              | <p>PV energy and battery energy supply power to the load.</p>                                                  |
|              |                                              | <p>Battery provides power to the load.</p>                                                                     |
| Only PV mode | Output power from PV                         | <p>PV provides power to the load.</p>                                                                          |

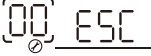
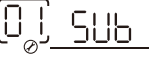
|    |                                                |                                                                                                                   |                                                                                                                                                                                                                                                     |
|----|------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 60 | Dual output                                    | Disable(default)<br>60 12F                                                                                        | Use<br>60 120                                                                                                                                                                                                                                       |
| 61 | Enter the dual output functional voltage point | Default setting:44.0V<br>bUd 61 440 <sup>v</sup>                                                                  |                                                                                                                                                                                                                                                     |
|    |                                                | Default setting:22.0V<br>bUd 61 220 <sup>v</sup>                                                                  |                                                                                                                                                                                                                                                     |
|    |                                                | If battery voltage lower than inverter setting, second output will be cutted of, Increment of each click is 0.1V. |                                                                                                                                                                                                                                                     |
| 62 | Enter the dual output functional SOC point     | bSd 62 15 <sup>%</sup>                                                                                            | If any type of lithium battery is selected in program 5.<br>If BMS capacity lower than SOC setting, second output will be cutted of.                                                                                                                |
| 63 | Dual battery voltage receiver                  | bUr 63 520 <sup>v</sup>                                                                                           | Default 52V/26V,if the battery voltage is higher than the inverter setting, the dual will be restored.                                                                                                                                              |
| 64 | Dual battery SOC Recever                       | bSt 64 95 <sup>%</sup>                                                                                            | If any type of lithium battery is selected in program 5.<br>Default 50%,if the BMS capacity is higher than the SOC setting, the second output will be restored.                                                                                     |
| 65 | Setting discharge time on the second output    | ddt 65 dds                                                                                                        | Setting range is disable and then from 0 min to 990 min.<br>Increment of each dick is 5 min.<br>*If the battery discharge time achieves the setting time in program 61 and the program 60 function is not triggered, the output will be turned off. |
| 66 | Dual Recover Delay Time                        | dtD 66 5                                                                                                          | The value ranges from 0-60min.                                                                                                                                                                                                                      |
|    |                                                | dtD 66 dds                                                                                                        |                                                                                                                                                                                                                                                     |
| 67 | Output Open Time                               | dtA 67 000                                                                                                        | The value ranges from 0 to 23.                                                                                                                                                                                                                      |
| 68 | Output Stop Time                               | dtO 68 000                                                                                                        | The value ranges from 0 to 23.                                                                                                                                                                                                                      |

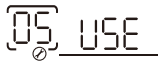
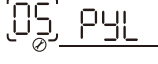
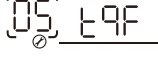
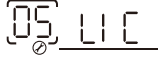
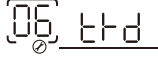
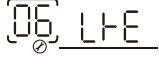
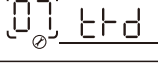
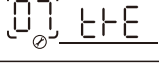
|    |                                    |                                                                                                                                                                                                                         |                                                                                                                                       |
|----|------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|
| 48 | Scheduled time for AC output on    | 00:00(Default)<br><br>The setting range of scheduled Time for AC output off is from 00:00 to 23:00, increment of each click is 1 hour. |                                                                                                                                       |
| 49 | Scheduled time for AC output off   | 00:00(Default)<br><br>The setting range of scheduled Time for AC output off is from 00:00 to 23:00, increment of each click is 1 hour. |                                                                                                                                       |
| 50 | Set country customized regulations | Mode 1<br>                                                                                                                             | If selected, acceptable feed-in grid voltage range will be 195.5-253VAC. Acceptable feed-in grid frequency range will be 49-51Hz.     |
|    |                                    | Mode 2<br>                                                                                                                             | If selected, acceptable feed-in grid voltage range will be 184-264.5VAC. Acceptable feed-in grid frequency range will be 47.5-51.5Hz. |
|    |                                    | Mode 3<br>                                                                                                                             | If selected, acceptable feed-in grid voltage range will be 184-264.5VAC. Acceptable feed-in grid frequency range will be 57-62Hz.     |
|    |                                    | Mode 4(Default)<br>                                                                                                                    | If selected, acceptable feed-in grid voltage range will be 170-264.5VAC. Acceptable feed-in grid frequency range will be 47.5-51.5Hz. |
| 51 | Time setting-Minute                | <br>For minute setting, the range is from 00 to 59.                                                                                    |                                                                                                                                       |
| 52 | Time setting-Hour                  | <br>For hour setting, the range is from 00 to 23.                                                                                    |                                                                                                                                       |
| 53 | Time setting-Day                   | <br>For day setting, the range is from 00 to 31.                                                                                     |                                                                                                                                       |
| 54 | Time setting-Month                 | <br>For month setting, the range is from 1 to 12                                                                                     |                                                                                                                                       |
| 55 | Time setting-Year                  | <br>For year setting, the range is from 16 to 99.                                                                                    |                                                                                                                                       |
| 56 | GRID-tie current                   | <sup>10A</sup><br>                                                                                                                   | Increment of each click is 1A.                                                                                                        |

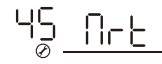
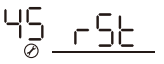
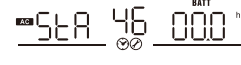
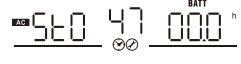
### 5.3 LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press “UP” or “DOWN” button to select setting programs. And then, press “ENTER” button to confirm the selection or ESC button exit.

#### Setting Programs:

| Program | Description                                                                                                                                                               | Selectable option                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                |
|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 00      | Exit setting mode                                                                                                                                                         | Escape<br>                 |                                                                                                                                                                                                                                                                                                                                                                                |
| 01      | Output source priority selection                                                                                                                                          |                            | Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.                                                                                                                                                                                    |
|         |                                                                                                                                                                           |                            | Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12 or solar and battery is not sufficient. |
| 02      | Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current) | 60A(default)<br>         | Setting range is from 10A to maximum charging current. Increment of each click is 10A.                                                                                                                                                                                                                                                                                         |
| 03      | AC input voltage range                                                                                                                                                    | Appliances (default)<br> | If selected, acceptable AC input voltage range will be within 90-280VAC.                                                                                                                                                                                                                                                                                                       |
|         |                                                                                                                                                                           | UPS<br>                  | If selected, acceptable AC input voltage range will be within 170-280VAC.                                                                                                                                                                                                                                                                                                      |

|    |                                           |                                                                                                                       |                                                                                                                                                                   |
|----|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 05 | Battery type                              | AGM (default)<br>                    | Flooded<br>                                                                      |
|    |                                           | User-Defined<br>                     | If "User-Defined" is selected, battery charge voltage, low DC cut-off voltage and dual cut-off voltage can be set up in program 24,26,27,29 and 61.               |
|    |                                           | LIA-protocol compatible battery<br>  | If selected, programs of 24,26,27 and 29 will be automatically set up.<br>No need for further setting.                                                            |
|    |                                           | Pylontech battery<br>                |                                                                                                                                                                   |
|    |                                           | Techfine battery<br>                 |                                                                                                                                                                   |
|    |                                           | Growatt battery<br>                  |                                                                                                                                                                   |
|    |                                           | LIB-protocol compatible battery<br> | Select "LIB if using Lithium battery compatible to Lib protocol. If selected, programs of 26,27 and 29 will be automatically set up. No need for further setting. |
|    |                                           | 3 rd party lithium battery<br>     | If selected, programs of 26,27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.  |
| 06 | Auto restart when overload occurs         | Restart disable(default)<br>       | Restart enable<br>                                                             |
| 07 | Auto restart when over temperature occurs | Restart disable (default)<br>      | Restart enable<br>                                                             |

|    |                                         |                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                  |
|----|-----------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 38 | Bat Soc Under Lock                      |                                                                                                                                            | If any type of lithium battery is selected in program 5. BMS low voltage SOC value, if the BMS SOC value is lower than the set value, the inverter will shut down to protect the battery.                                                        |
| 39 | Bat Soc Turn To Ac                      |                                                                                                                                            | If any type of lithium battery is selected in program 5. When the working mode of the inverter is set to the battery priority mode, the inverter will be forced to enter the mains charging when the SOC of the BMS is lower than the set value. |
| 40 | Bat Soc Turn To Dc                      |                                                                                                                                            | If any type of lithium battery is selected in program 5. When the working mode of the inverter is set to the battery priority mode, the inverter resumes the DC working mode when the SOC of the BMS is higher than the set value.               |
| 41 | Bat Restart Soc                         |                                                                                                                                            | If any type of lithium battery is selected in program 5. When the inverter is turned on, the SOC must be higher than the set value to work normally.                                                                                             |
| 43 | Solar supply priority                   |                                                                                                                                            | Solar energy provides power to charge battery as first priority.                                                                                                                                                                                 |
|    |                                         |                                                                                                                                            | Solar energy provides power to the loads as first priority.                                                                                                                                                                                      |
| 44 | Solar energy feed to grid configuration |                                                                                                                                            | Solar energy feed to grid disable.                                                                                                                                                                                                               |
|    |                                         |                                                                                                                                           | Solar energy feed to grid enable.                                                                                                                                                                                                                |
| 45 | Reset PV energy storage                 | Notre set (Default)<br>                                                                                                                  | Reset<br>                                                                                                                                                   |
| 46 | Start charging time for AC charger      | 00:00(Default)<br><br>The setting range of start charging time for AC charger is from 00:00 to 23:00, increment of each click is 1 hour. |                                                                                                                                                                                                                                                  |
| 47 | Stop charging time for AC charger       | 00: 00(Default)<br><br>The setting range of scheduled Time for AC output on is from 00: 00 to 23:00, increment of each click is 1 hour.  |                                                                                                                                                                                                                                                  |

|    |                                    |                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                        |
|----|------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------|
| 30 | Battery equalization               | Battery equalization<br>30 EEN                                                                                                                                                                                                                                                                                                                                                                                | Battery equalization disable (default)<br>30 EdS                       |
|    |                                    | If "Flooded" or "User Defined" is selected in program 05, this program can be set up.                                                                                                                                                                                                                                                                                                                         |                                                                        |
| 31 | Battery equalization voltage       | 24V system default setting: 29.2V<br>EV 31 <sup>BATT</sup> 29.2 <sup>v</sup>                                                                                                                                                                                                                                                                                                                                  |                                                                        |
|    |                                    | 48V system default setting: 58.4V<br>EV 31 <sup>BATT</sup> 58.4 <sup>v</sup>                                                                                                                                                                                                                                                                                                                                  |                                                                        |
|    |                                    | Setting range is from 24.0V to 30.0V for 24V system and 48.0V to 60.0V for 48V system. Increment of each click is 0.1V.                                                                                                                                                                                                                                                                                       |                                                                        |
| 33 | Battery equalized time             | 60min (default)<br>33 60                                                                                                                                                                                                                                                                                                                                                                                      | Setting range is from 5min to 900min. Increment of each click is 5min. |
| 34 | Battery equalized timeout          | 120min (default)<br>34 120                                                                                                                                                                                                                                                                                                                                                                                    | Setting range is from 5min to 900min. Increment of each click is 5min. |
| 35 | Equalization interval              | 30days (default)<br>35 30d                                                                                                                                                                                                                                                                                                                                                                                    | Setting range is from 0 to 90 days. Increment of each click is 1 day.  |
| 36 | Equalization activated immediately | Enable<br>36 AEN                                                                                                                                                                                                                                                                                                                                                                                              | Disable (default)<br>36 AdS                                            |
|    |                                    | If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will show "EQ". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "EQ" will not be shown in LCD main page. |                                                                        |
| 37 | BMS Function Switch                | off(default)<br>bns 37 OFF                                                                                                                                                                                                                                                                                                                                                                                    | Whether to enable the BMS communication function                       |
|    |                                    | bns 37 ON                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                        |

|    |                                                                                                                                                                                            |                                                                    |                                                                                                |
|----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| 08 | ECO function:<br>System will temporarily stop when the load is low in battery mode.                                                                                                        | disable (default)<br>ECO 08 SdS                                    |                                                                                                |
|    |                                                                                                                                                                                            | enable<br>ECO 08 SEN                                               |                                                                                                |
| 09 | Output frequency                                                                                                                                                                           | 50Hz(default)<br>09 50 <sup>Hz</sup>                               | 60Hz<br>09 60 <sup>Hz</sup>                                                                    |
| 10 | Output voltage                                                                                                                                                                             | 220V<br>10 220 <sup>v</sup>                                        | 230V (default)<br>10 230 <sup>v</sup>                                                          |
|    |                                                                                                                                                                                            | 240V<br>10 240 <sup>v</sup>                                        |                                                                                                |
| 11 | Maximum utility charging current<br>Note: If setting value in program 02 is smaller than that in program 11, the inverter will apply charging current from program 02 for utility charger. | 30A(default)<br>11 30A                                             | Setting range is 2A, then from 10A to max.AC charging current. Increment of each click is 10A. |
| 12 | Setting voltage point back to utility source when selecting "SBU priority" in program 01.                                                                                                  | Available options in 24 system model:                              |                                                                                                |
|    |                                                                                                                                                                                            | 23.0V (default)<br>12 <sup>BATT</sup> 230 <sup>v</sup>             | Setting range is from 22V to 25.5V. Increment of each click is 0.5V.                           |
|    |                                                                                                                                                                                            | Available options in 48 system model:                              |                                                                                                |
| 13 | Setting voltage point back to battery mode when selecting "SBU priority" in program 01.                                                                                                    | 46V (default)<br>12 <sup>BATT</sup> 46 <sup>v</sup>                | Setting range is from 44V to 51V. Increment of each click is 1V.                               |
|    |                                                                                                                                                                                            | Available options in 24 system model:                              |                                                                                                |
|    |                                                                                                                                                                                            | Battery fully charged<br>13 <sup>BATT</sup> FUL                    | 27V(default)<br>13 <sup>BATT</sup> 270 <sup>v</sup>                                            |
|    |                                                                                                                                                                                            | Setting range is from 24V to 29V. Increment of each click is 0.5V. |                                                                                                |
|    |                                                                                                                                                                                            | Available options in 48 system model:                              |                                                                                                |
|    |                                                                                                                                                                                            | Battery fully charged<br>13 <sup>BATT</sup> FUL                    | 54V (default)<br>13 <sup>BATT</sup> 540 <sup>v</sup>                                           |
|    |                                                                                                                                                                                            | Setting range is from 48V to 58V. Increment of each click is 1V.   |                                                                                                |

|    |                                                                                                           |                                                                                                                                                               |                                                                                                                                                                                         |
|----|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 16 | Charger source priorit:<br>To configure charger source priority                                           | If this inverter/charger is working in Line, Standby or Fault mode,charger source can be programmed as below:                                                 |                                                                                                                                                                                         |
|    |                                                                                                           | Solar first<br>16 C50                                                                                                                                         | Solar energy will charge battery as first priority.<br>Utility will charge battery only when solar energy is not available.                                                             |
|    |                                                                                                           | Solar and Utility(default)<br>16 SNU                                                                                                                          | Solar energy and utility will charge battery at the same time.                                                                                                                          |
|    |                                                                                                           | Only Solar<br>16 050                                                                                                                                          | Solar energy will be the only charger source no matter utility is available or not.                                                                                                     |
|    |                                                                                                           | If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient. |                                                                                                                                                                                         |
| 18 | Alarm control                                                                                             | Alarm on (default)<br>18 60N                                                                                                                                  | Alarm off<br>18 60F                                                                                                                                                                     |
| 19 | Auto return to default display screen                                                                     | Return to default display screen (default)<br>19 ESP                                                                                                          | If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute. |
|    |                                                                                                           | Stay at latest screen<br>19 LEP                                                                                                                               | If selected, the display screen will stay at latest screen user finally switches.                                                                                                       |
| 20 | Backlight control                                                                                         | Backlight on (default)<br>20 LON                                                                                                                              | Backlight off<br>20 LOF                                                                                                                                                                 |
| 22 | Beeps while primary source is interrupted                                                                 | Alarm on (default)<br>22 AON                                                                                                                                  | Alarm off<br>22 AOF                                                                                                                                                                     |
| 23 | Overload bypass:<br>When enabled, the unit will transfer to line mode if overload occurs in battery mode. | Bypass disable (default)<br>23 byd                                                                                                                            | Bypass enable<br>23 byE                                                                                                                                                                 |
| 24 | Battery low voltage<br>● If battery power is only power source available inverter will alarm.             | Battery low voltage 44.0V<br>LOV 24 44.0 <sup>BATT</sup>                                                                                                      |                                                                                                                                                                                         |
|    |                                                                                                           | Setting range is from 20.0V-27.0V for 24V system and 40.0V-54.0V for 48V system.                                                                              |                                                                                                                                                                                         |

|    |                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                    |                          |
|----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| 25 | Record fault code                                                                                                                                                                                        | Record enable (default)<br>25 FEN                                                                                                                                                                                                                                                                  | Record disable<br>25 FdS |
| 26 | Bulk charging voltage (C.V voltage)                                                                                                                                                                      | 24V system default setting:28.2V<br>CV 26 28.2 <sup>BATT</sup>                                                                                                                                                                                                                                     |                          |
|    |                                                                                                                                                                                                          | 48V system default setting:56.4V<br>CV 26 56.4 <sup>BATT</sup>                                                                                                                                                                                                                                     |                          |
|    |                                                                                                                                                                                                          | If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 30.0V for 24V system and 48.0V to 60.0V for 48V system. Increment of each click is 0.1V.                                                                                                      |                          |
| 27 | Floating charging voltage                                                                                                                                                                                | 24V system default setting:27.0V<br>FLV 27 27.0 <sup>BATT</sup>                                                                                                                                                                                                                                    |                          |
|    |                                                                                                                                                                                                          | 48V system default setting:54.0V<br>FLV 27 54.0 <sup>BATT</sup>                                                                                                                                                                                                                                    |                          |
| 28 | Reset factory setting                                                                                                                                                                                    | default:<br>Std 28 OFF                                                                                                                                                                                                                                                                             |                          |
|    |                                                                                                                                                                                                          | 48V system default setting:54.0V<br>Std 28 ON                                                                                                                                                                                                                                                      |                          |
| 29 | Low DC cut-off voltage:<br>● If battery power is only power source available inverter will shut down.<br>● If PV energy and battery power are available, inverter will charge battery without AC output. | 24V system default setting:21.0V<br>LOV 29 21.0 <sup>BATT</sup>                                                                                                                                                                                                                                    |                          |
|    |                                                                                                                                                                                                          | 48V system default setting:42.0V<br>LOV 29 42.0 <sup>BATT</sup>                                                                                                                                                                                                                                    |                          |
|    |                                                                                                                                                                                                          | If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 26.0V for 24V system and 40.0V to 52.0V for 48V system. Increment of each click is 0.1V Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected. |                          |